



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

644.4111

Job Sheet 181928



Part No: 644.4111

Job Qty: 20 ea

Part Name: Bracket, Aft Pivot



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 8/13/18

Job Tracking No:

Due Date: 8/24/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG 644.4100 Rev F2 IPP REV:A 16.12.07 NEW ISSUE DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	20 Ea	8/24/18	8/24/18	0.00	0.00	Start Up Waterjet		SR 8/13/18
100	Waterjet	20 pcs	8/24/18	8/24/18	0.00	2.00	Waterjet1		SR 8/13/18
110	QC	20 pcs	8/24/18	8/24/18	0.00	0.00	QC2 Waterjet-4		SR 8/13/18
120	QC	20 pcs	8/24/18	8/24/18	0.00	0.00	QC8-4		AUG 21 2018
130	Brake NC	20 pcs	8/24/18	8/24/18	0.00	0.00	Brake NC 1		SR 8/13/18
140	QC	20 pcs	8/24/18	8/24/18	0.00	0.00	QC5		SEP 10 2018
150	Outsource	20 pcs	8/24/18	8/24/18			ATG001-VC	8	9-89
160	Packaging	20 pcs	8/24/18	8/24/18	0.00	0.00	Packaging2		SEP 18 2018
170	QC	20 pcs	8/24/18	8/24/18	0.00	0.00	QC6		38
180	SprayPaint	20 pcs	8/24/18	8/24/18	0.00	2.00	Spray Paint		9-89 DAS
190	QC	20 pcs	8/24/18	8/24/18	0.00	0.00	QC14		38
200	Packaging	20 pcs	8/24/18	8/24/18	0.00	0.00	Packaging3-2		9-89
210	QC21-SA	20 Ea	8/24/18	8/24/18	0.00	0.00	QC21		OCT 10 2018

Part Op 100 - 1-Cut as per Dwg D Dwg Rev: F2 Prog Rev: F2 2-Deburr if necessary 9-89
Descriptions: 130 - Form as per DWG.
150 - 1-ISSUE P/O TO ATG: _____ 2-Anodize Black -MPP-172 Section 2.1 -Hard Anodize IAW Mil-A-8625
Type 3 Class 2 3-Certification of Conformity is required
180 - 1- PRIME AS PER DWG SEE NOTE 4 AND MPP-172 BATCH: _____ 2- PAINT AS PER DWG,
SEE NOTE 4 AND MPP-172 BATCH: _____

Outsource P/O: 041260 x20pcs 5038528 Job BOM
DAS 13 9-89 OCT 04 2018 received OCT 09 2018

Part / Item	Component Name	Quantity	Operation	Container
M2024T3S.125	2024-T3 .125 Sheet	13.3200 sf (.666 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M2024T3S.125	13	116	0

Part Specifications

Specifications could not be found.

INSPECTION SHEET

Rev	Date	Change	Revised by	Approved
A	14.07.31	New Issue	KJ	

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE**DART**
AEROSPACE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐			
Date : _____	Step #: _____	QTY Effective : _____		MRB (QSI042) Approval	
Description Work Order Deviation		Disposition			
				Completed By	
				Lead hand / Supervisor Approval Verification	
				QC / QA Coordinator Approval	
Root Cause Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐ No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐ Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐		FAULT CATEGORY Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Misabeled ☐ Fit/Function ☐ Misaligned/off center ☐ Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐			
OTHER : _____					



Dart Aerospace Ltd.
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PURCHASE ORDER **PO040953**

Supplier: ATG001-VC
A.T.G. Industries Inc
731 INDUSTRIELLE ROAD
ROCKLAND
ON
K4K 1T2 Canada
Phone: 613-446-4544
Fax: 613-446-4556

Attention: Lalande, Marc-Andre

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: PO040953
PO Date: 9/10/18
Due Date: 9/28/18
Purchase Order Revision:
Revision Date:
Ship-To Contact: Tsimiklis, ChrisoulaPhone:

Via: Ground
Pynt Terms: Net 30
Freight Terms:
Special Comments:

Items

Line Item	Job	Part	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	175867	RBT400213-1	Tab Bender Body -Issue P/O to ATG : PO -ANODIZE COLOR RED, PER IAW MIL-A-8625 TYPE-2 CLASS-2, Water sealant -Certificate of Conformity is required	Firmed	-	9/28/18	4 pcs	0 pcs	4 pcs	\$41.07/pcs	\$164.28
					4	X	SEP 18 2018				
2	181928	644.4111	Bracket, Aft Pivot 1-ISSUE P/O TO ATG: 2-Anodize Black -MPP-172 Section 2.1 -Hard Anodize IAW Mil-A- 8625 Type 3 Class 2 3-Certification of Conformity is required	Firmed	-	9/28/18	20 pcs	0 pcs	20 pcs	\$12.82/pcs	\$256.40
					20	X	SEP 18 2018				
3	179416	RBE350A93-3302-02-5	Extension Handle -Issue P/O to ATG: -ANODIZE COLOR BLACK, PER IAW MIL-A- 8625F TYPE 2 CLASS 2, Water sealant -Certificate of Conformity is required	Firmed	-	9/28/18	18 pcs	0 pcs	18 pcs	\$12.52/pcs	\$225.36
Grand Total:											\$646.04

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PURCHASE ORDER PO040953

Order Notes

Procurement Quality Clauses

A005 right of entry
A012 chemical and physical test report
A016 personnel qualification
A017 raw material identification (as applicable)

A022 Apical Processing
A024 process certifications
A026 certification of material conformance

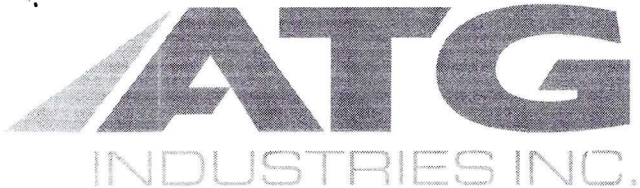
A041 quality management system
A042 dart notification by supplier
A043 retention of quality documents

A048 counterfeit parts avoidance, detection, mitigation and disposition program

A049 supplier awareness

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Plex 9/11/18 10:42 AM dart.tsimiklis.chrisoula



A.T.G. Industries Inc.
731 Industrielle Street
Rockland, ON K4K 1T2
Canada

Ph: (613) 446-4544

Fax: (613) 446-4556

Pack List

Number: 916036

Date: 17-Sep-18

To

Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ship To

Chrisoula Tsimiklis
Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ph: 613 632-9577

Fax: 613 632-1053

Ph: 613 632-9577

Fax: 613 632-1053

Terms		Ship Via	
		ATG Delivery	
Quantity	Description		
	Please reference this document's Pack List number on all correspondences regarding this shipment. If you have any questions, please contact us.		
✓ 20 ea	Part: 644.4111 Bracket, Aft Pivot Hard Black Anodize per MIL-A-8625F, Type III, Class 2, .0005-.0045" (.5 - 4.5mils). Job: 23701 Rev: F PO: PO040953 Line: 2		
CERTIFICATE OF CONFORMANCE A.T.G Industries Inc. certifies that all items in this shipment conform to the requirements. Date: <u>17/09/2018</u> Certified Signature: <u>[Signature]</u> Receiver Signature: _____ A.T.G Industries Inc. is AS9100 Registered and Nadcap Chemical Processing Accredited. Note: This Packing Slip may contain parts that have been PLATED. Items that are plated may be subject to natural tarnishing and it is suggested that they be inspected within 24 hours of receipt.			
Made in Canada.			

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Canada

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PURCHASE ORDER **PO041260**

Supplier: ATE003-VC
Atelier Debosselage
358 Principale
Calumet
QC
J0V 1B0 Canada
Phone: 819 242 5633

PO No: PO041260

PO Date: 10/4/18

Due Date: 10/5/18

**Purchase Order
Revision:**

Revision Date:

Ship-To Contact: Lavoie, Chantal
clavoie@dartaero.com

REVISED

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

Via: Ground

Pynt Terms: Net 30

Freight Terms:

Special Comments:

Items

Line Item	Job	Part	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
①	181928	644.4111	Bracket, Aft Pivot	Firmed	-	10/5/18	20 pcs	0 pcs	20 pcs	\$18.00/pcs	\$360.00
②	181931	644.4117	Bracket, Fwd Pivot	Firmed	-	10/5/18	30 pcs	0 pcs	30 pcs	\$18.00/pcs	\$540.00
③	182832	644.4115	Bracket, Small Aft	Firmed	-	10/5/18	20 pcs	0 pcs	20 pcs	\$15.00/pcs	\$300.00
④	182467	644.4116	Bracket, Small Fwd	Firmed	-	10/5/18	29 pcs	0 pcs	29 pcs	\$15.00/pcs	\$435.00
Grand Total:										\$1,635.00	

Order Notes

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Plex 10/9/18 10:18 AM dart.lavoie.chantal